



## Size Limitations for Toughened Sealed Units

The table gives an indication of which units sizes can be made with which glass.

	100	200	300	400	500	600	700	800	900	1000	1100	1200	1301	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500	2600	2700	2800	2900	3000	3100	3200
100	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.16	0.17	0.18	0.19	0.20	0.21	0.22	0.23	0.24	0.25	0.26	0.27	0.28	0.29	0.30	0.31	0.32
200	0.02	0.04	0.06	0.08	0.10	0.12	0.14	0.16	0.18	0.20	0.22	0.24	0.26	0.28	0.30	0.32	0.34	0.36	0.38	0.40	0.42	0.44	0.46	0.48	0.50	0.52	0.54	0.56	0.58	0.60	0.62	0.64
300	0.03	0.06	0.09	0.12	0.15	0.18	0.21	0.24	0.27	0.30	0.33	0.36	0.39	0.42	0.45	0.48	0.51	0.54	0.57	0.60	0.63	0.66	0.69	0.72	0.75	0.78	0.81	0.84	0.87	0.90	0.93	0.96
400	0.04	0.08	0.12	0.16	0.20	0.24	0.28	0.32	0.36	0.40	0.44	0.48	0.52	0.56	0.60	0.64	0.68	0.72	0.76	0.80	0.84	0.88	0.92	0.96	1.00	1.04	1.08	1.12	1.16	1.20	1.24	1.28
500	0.05	0.10	0.15	0.20	0.25	0.30	0.35	0.40	0.45	0.50	0.55	0.60	0.65	0.70	0.75	0.80	0.85	0.90	0.95	1.00	1.05	1.10	1.15	1.20	1.25	1.30	1.35	1.40	1.45	1.50	1.55	1.60
600	0.06	0.12	0.18	0.24	0.30	0.36	0.42	0.48	0.54	0.60	0.66	0.72	0.78	0.84	0.90	0.96	1.02	1.08	1.14	1.20	1.26	1.32	1.38	1.44	1.50	1.56	1.62	1.68	1.74	1.80	1.86	1.92
700	0.07	0.14	0.21	0.28	0.35	0.42	0.49	0.54	0.63	0.70	0.77	0.84	0.91	0.98	1.05	1.12	1.19	1.26	1.33	1.40	1.47	1.54	1.61	1.68	1.75	1.82	1.89	1.96	2.03	2.10	2.17	2.24
800	0.08	0.16	0.24	0.32	0.40	0.48	0.56	0.60	0.72	0.80	0.88	0.96	1.04	1.12	1.20	1.28	1.36	1.44	1.52	1.60	1.68	1.76	1.84	1.92	2.00	2.08	2.16	2.24	2.32	2.40	2.48	2.56
900	0.09	0.18	0.27	0.36	0.45	0.54	0.63	0.72	0.81	0.90	0.99	1.08	1.17	1.26	1.35	1.44	1.53	1.62	1.71	1.80	1.89	1.98	2.07	2.16	2.25	2.34	2.43	2.52	2.61	2.70	2.79	2.88
1000	0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90	1.00	1.10	1.20	1.30	1.40	1.50	1.60	1.70	1.80	1.90	2.00	2.10	2.20	2.30	2.40	2.50	2.60	2.70	2.80	2.90	3.00	3.10	3.20
1100	0.11	0.22	0.33	0.44	0.55	0.66	0.77	0.88	0.99	1.10	1.21	1.32	1.43	1.54	1.65	1.79	1.87	1.98	2.09	2.20	2.31	2.42	2.53	2.64	2.75	2.86	2.97	3.08	3.19	3.30	3.41	3.52
1200	0.12	0.24	0.36	0.48	0.60	0.72	0.84	0.96	1.08	1.20	1.32	1.44	1.56	1.68	1.80	1.92	2.04	2.16	2.28	2.40	2.52	2.64	2.76	2.88	3.00	3.12	3.24	3.36	3.48	3.60	3.72	3.84
1301	0.13	0.26	0.39	0.52	0.65	0.78	0.91	1.04	1.17	1.30	1.43	1.56	1.69	1.82	1.95	2.08	2.21	2.34	2.47	2.60	2.73	2.86	2.99	3.12	3.25	3.38	3.51	3.64	3.77	3.90	4.03	4.16
1400	0.14	0.28	0.42	0.56	0.70	0.84	0.98	1.12	1.26	1.40	1.54	1.68	1.82	1.96	2.10	2.24	2.38	2.52	2.66	2.80	2.94	3.08	3.22	3.36	3.50	3.64	3.78	3.92	4.06	4.20	4.34	4.48
1500	0.15	0.30	0.45	0.60	0.75	0.90	1.05	1.20	1.35	1.50	1.65	1.80	1.95	2.10	2.25	2.40	2.55	2.70	2.85	3.00	3.15	3.30	3.45	3.60	3.75	3.90	4.05	4.20	4.35	4.50	4.65	4.80
1595	0.16	0.32	0.48	0.64	0.80	0.96	1.12	1.28	1.44	1.60	1.76	1.92	2.08	2.24	2.40	2.56	2.72	2.88	3.04	3.20	3.36	3.52	3.68	3.84	4.00	4.16	4.32	4.48	4.64	4.80	4.96	5.12

 - Annealed or laminated only; too small to toughen

 - 4mm Glass is ok

 - Must be 6mm Glass

 - Units this size are not standard product - price on application

The minimum size we can manufacture in toughen glass must have one dimension equal to or greater than 250mm. And the other equal or greater than 150mm.

Any unit over 1300mm in both directions must be made in 6mm glass (not 4mm).

Any unit over 2.88m<sup>2</sup> must be made in 6mm (not 4mm).

Patterned glass comes in stock sheets of 1320x2140mm. The only obscure glass above this size is satin.

Units exceeding the dimensions of 1595x3200 are available but subject to extended lead times and must be quoted before hand.

The weight of glass and sealed units

4mm glass weighs 10kg per m<sup>2</sup>

6mm glass weighs 15kg per m<sup>2</sup>

10mm glass weighs 25kg per m<sup>2</sup>

Please note the above should be used as a guide, but should you have any queries please do not hesitate to contact us.

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